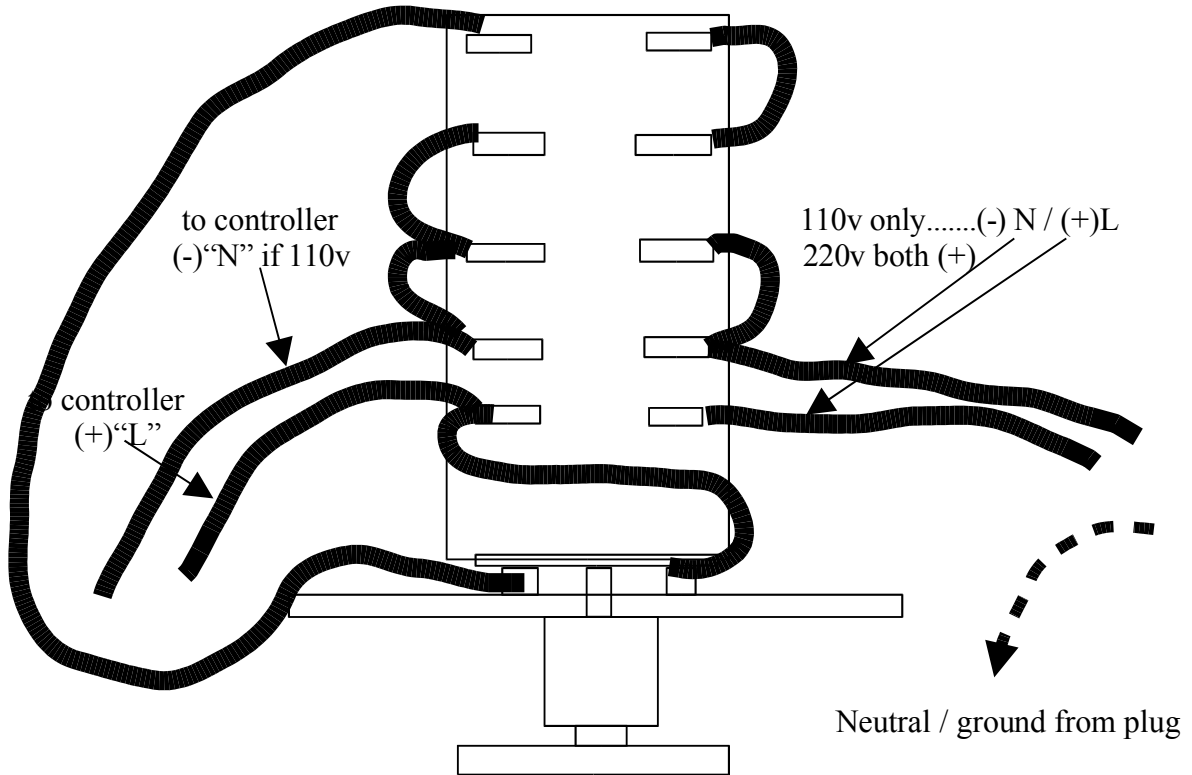
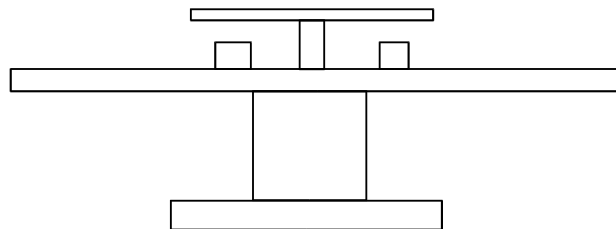


## GN-1300 Series Switch Wiring

- On 220v (GN-1324-I, GN-1340-I) machines only, both leads coming in from the plug and leading to the controller are Live (+). On the 110v machines, the lower lead from the plug should be live (+) and the upper one should be neutral (-) It is recommended that you double check the polarity (+ or -) of the wires with a volt meter when changing any electrical component.



Red button out  
Engaged



Red button pushed in  
Off

