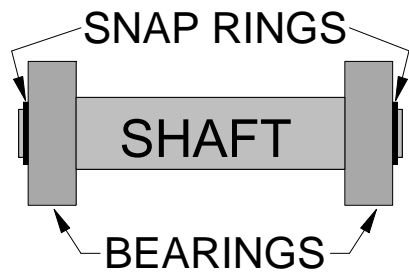
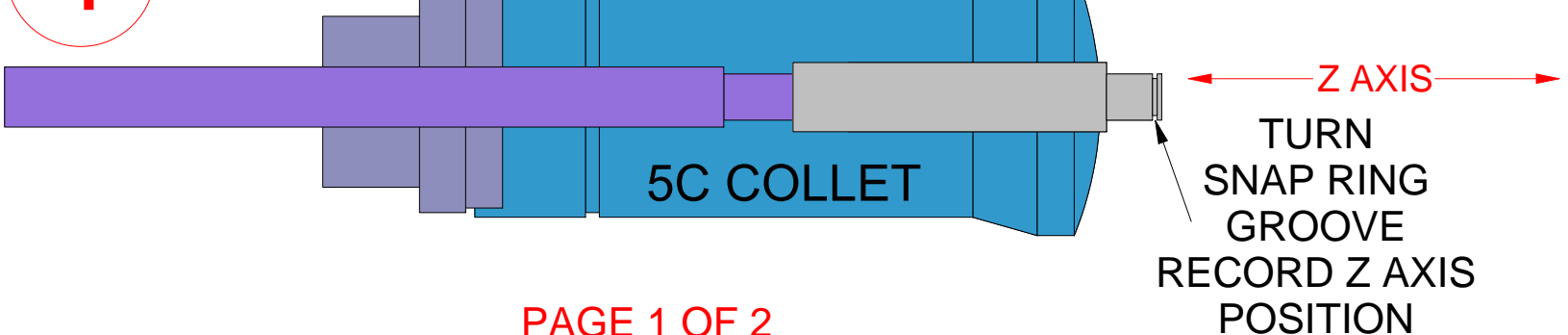
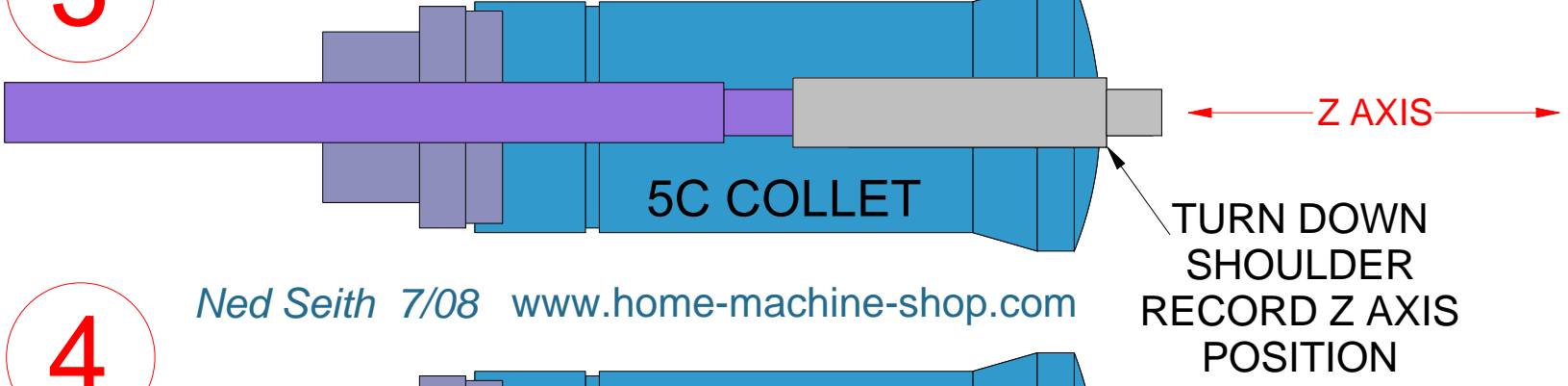
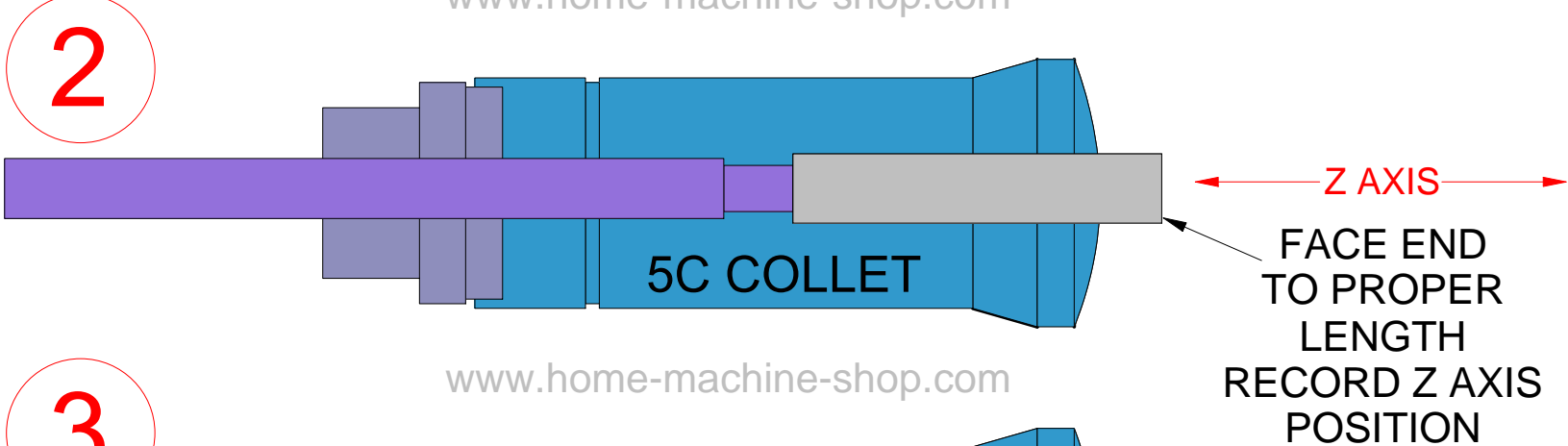
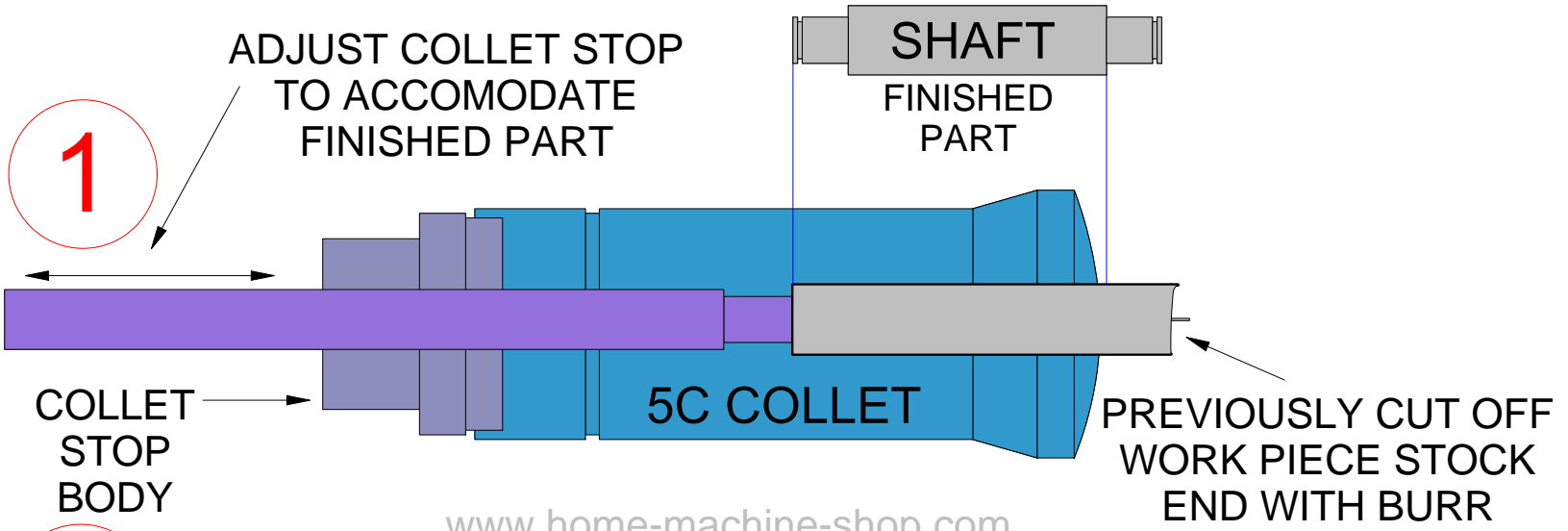


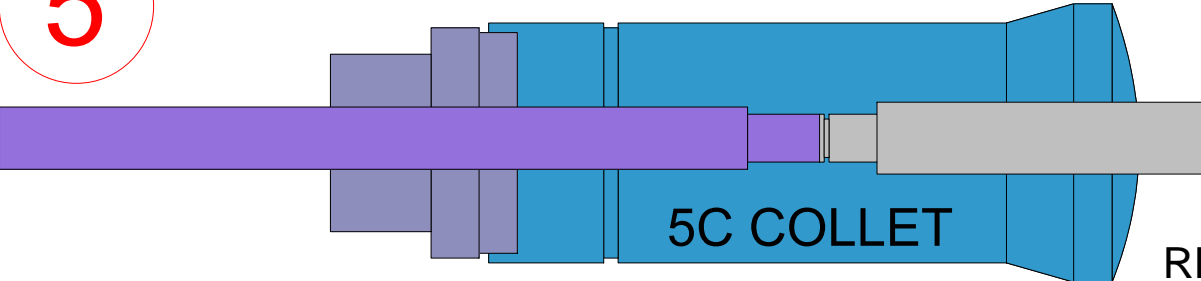
TARGET FINISHED ASSEMBLY



THE 5C COLLET & 5C COLLET STOP



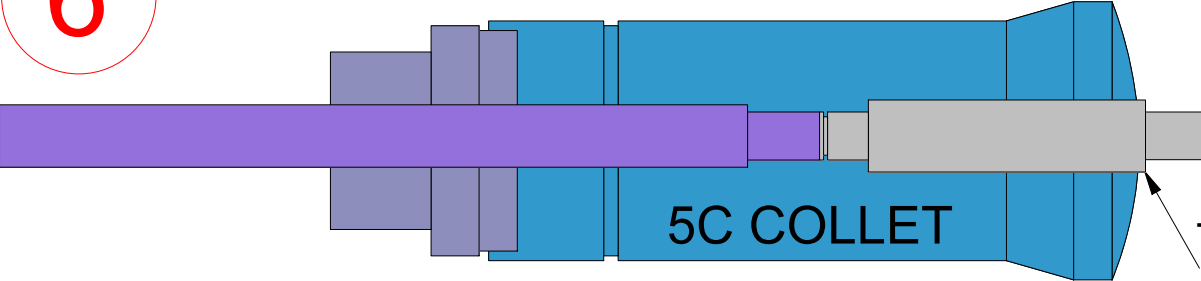
5



REVERSE WORK PIECE

6

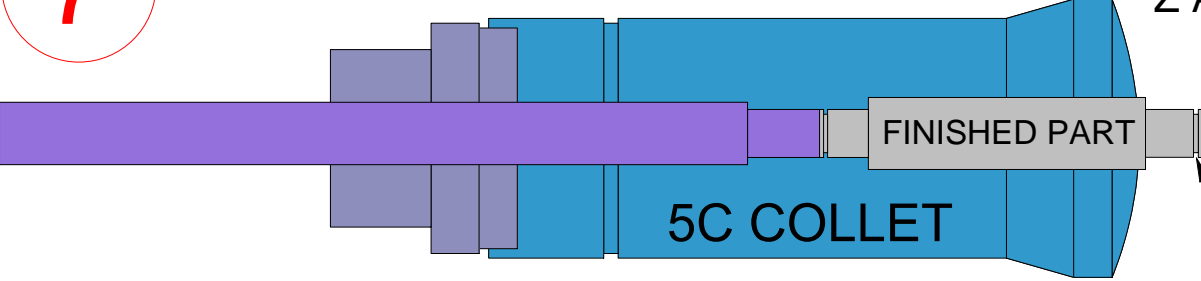
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Z AXIS

7

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Z AXIS

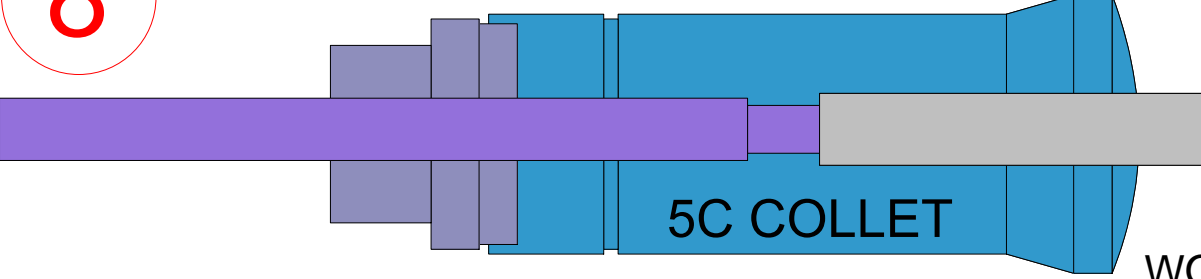
FINISHED PART

TURN DOWN SHOULDER USE RECORDED Z AXIS POSITION

TURN SNAP RING GROOVE USE RECORDED Z AXIS POSITION

8

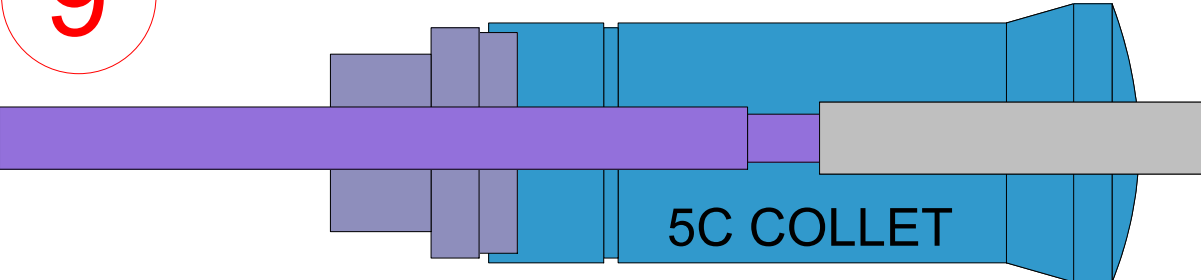
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INSERT NEW WORK PIECE STOCK

9

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Z AXIS

FACE END TO LENGTH USE RECORDED Z AXIS POSITION

REPEAT STEPS 1 - 7 USE RECORDED Z AXIS POSITIONS